

Work Order ID 97058 - 2

97058

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Item ID: D206-667-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Grounding Strap Installation

SPLIT

Start Date: 2/14/13 Start Qty: 15.00

15 4

Cust Item ID:

Required Date: 2/22/13 Req'd Qty: 15.00

15

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: MLS

Date: 13-02-13 Tooling:

Date:

Stop *NR2*

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-667	D								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-667-017 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB

4

13-02-19 JB

SHAD
13219

4

Work Order ID 97058

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Item ID: D206-667-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Grounding Strap Installation

Start Date: 2/14/13 Start Qty: 15.00

15

Cust Item ID:

Required Date: 2/22/13 Req'd Qty: 15.00

15

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130						4	0	0	A
Packaging	Memo	0.00							13-2-19
Packaging	Identify and pack for shipping as per PPP D206-667-017			<i>cross tube Assembly</i>					
	Location: _____			<i>LQ50</i>					
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/2/25

MF
13-2-25

Picklist Print

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Work Order ID: 97058

Parent Item: D206-667-017

Parent Item Name: Grounding Strap Installation

Start Date: 2/14/13

Required Date: 2/22/13

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP Rev:A 11.03.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN742D36 Plain Clamp Loop		Purchased	No			110	Each	8.0000	2	30	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		8							
				117108		8							
MS9165-05 Bracket		Purchased	No			110	Each	12.0000	2	30	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST291		12							
				124486		12							
MS21042-3 USE MS21042L3		Purchased	No			110	Each	952.0000	2	30	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		952							
				123352		452							
				123525		500							
MS27039-1-03 Screw		Purchased	No			110	Each	940.0000	2	30	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		81							
				117423		81							
				ST305		359							
				121243		359							
				ST506		500							
				124326		500							

117108

117108

124486

123900

121243

13-02-19

Picklist Print

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Work Order ID: 97058

Parent Item: D206-667-017

Parent Item Name: Grounding Strap Installation

Start Date: 2/14/13

Required Date: 2/22/13

Start Qty: 15.00

Required Qty: 15.00

NAST149C0332R

Washer

Purchased

No

110

Each

11,665.000

~~60~~ 16

13-02-19

Inf 4X

Location

Loc Qty

Loc Code

FP001

302

123355

302

ST292

6363

123248

33

123759

6330

ST517

5000

124580

5000

123759

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Shop Packet Print

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REFERENCE ONLY *SMP*

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5.3 CROSSTUBE KITS

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)

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Date: 11.05.01